



## Installation Instructions for SS Series Stainless Steel Drawers



**CHECK FOR CONCEALED DAMAGE  
FILE CLAIM WITH DELIVERING FREIGHT CARRIER**

Drawers manufactured by **ADVANCE TABCO** are designed and constructed for storage. Applications may include storage of flatware, small utensils, etc. **ADVANCE TABCO** does not recommend product use for activities employing harsh and active chemicals. Please consult factory regarding unusual applications.

## SS Series Drawers

### Contents:

- (1) Drawer Body
- (2) Drawer Slides
- (4) 1/4" - 20 x 1/2" Bolts with Nuts

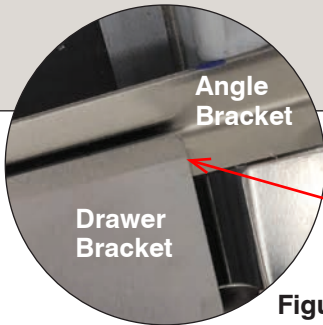
### Tools Required:

- (1) 7/16" Open Wrench
- (1) Philips Screw Driver

**TIP:** Having an extra hand to hold up the drawer while mounting will make the install easier. Turning the table over, sitting on its top will also make it easier if this option available.



Figure 1



Mount on the "Outside" of the mounting brackets as shown.

Figure 1a

**Step 1:** Align the Drawer assembly brackets toward the outside of the mounting angles (TA-90) below the table. (Figure 1 & Figure 1a).



**Figure 2**



**Figure 2a**

**Step 2:**

Insert two 1/4" - 20 x 1/2" bolts and nuts into the two rear keyhole slots and hand tighten.

**Step 3:**

Insert two 1/4" - 20 x 1/2" bolts and nuts into the front keyhole slots and hand tighten.

**TIP:** to access the front keyhole slots to insert the bolts/nuts, slide the Drawer forward on its tracks (**Figure 2a**).

**Step 4:**

Adjust the unit if needed by sliding the brackets forward or back. Tighten with Philips head screw driver and 7/16" wrench (**Figure 2**).

## TA-90 Drawer Adapter (For tables without existing brackets)

### Contents:

- (2) Drawer Angles
- (4) Self Tapping Screws

### Tools Required:

- Drill with 1/8" Drill Bit
- 3/8" Socket

### Step 1:

Turn table top upside down - Position Drawer Adapter (TA-90) at desired location.

**NOTE:** Position Drawer Adapters 21-1/2" apart (outside angle to outside angle) and 3" from front edge of table - mark holes and drill with 1/8" drill (**Figure 2**). **NOTE:** Slotted hole located 3" from end of 30" & 36" TA-90 Angles OR 1" from end of 24" TA-90 Angles - to be positioned towards front of table (**Figure 1**).

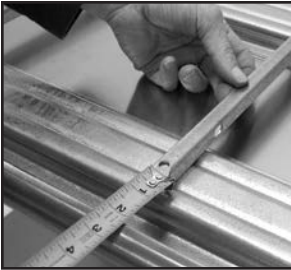


Figure 1



Figure 2

### Step 2:

Secure TA-90 Drawer Adapter with Self Tapping Screws provided (**Figure 3**).



Figure 3

### Step 3:

Install Drawer per referenced instructions. See Page 2 or 3.

