



Installation Instructions for KNOCK DOWN CURVED TOP PAN RACKS

For Models: PR12-5K, PR18-3K, PR20-3K



**CHECK FOR CONCEALED DAMAGE
FILE CLAIM WITH DELIVERING FREIGHT CARRIER**

Pan Racks manufactured by **ADVANCE TABCO®** are designed and constructed for the use of pan storage and transport and the like. **ADVANCE TABCO®** does not recommend product use for activities employing harsh and active chemicals. Please consult factory regarding unusual applications.

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KNOCK DOWN PAN RACK

KNOCK DOWN PAN RACK CARTON CONTENTS:

Quantity	Part Description
(4)	3/4" Dia. Round Cross Braces
(2)	1" Round Cross Braces
(2)	Side Frames
(8)	1/4"-20 x 1" Long Hex Bolts
(4)	3/8"-16 x 1 3/4" Long Hex Bolts
(8)	"U" Washers
(4)	Casters

TOOLS REQUIRED: One 7/16" open end wrench.
One 9/16" open end wrench.

STEP 1: Check to ensure all parts are accounted for.

STEP 2:

- Insert the (4) 3/4" dia. cross braces into the holes of one side of frame.
- Insert the 1/4-20 x 1" hex bolts through the "U" washers (**figure 1**).
- Thread 1/4-20 x 1" hex bolts into the ends of 3/4" cross braces, hand tighten.



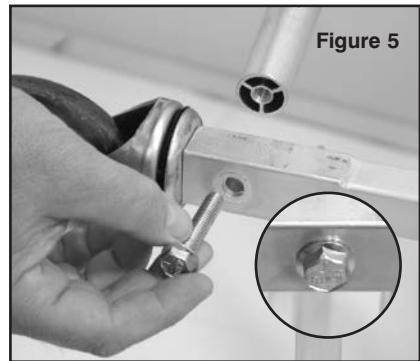
STEP 3:

- a) Lay frame on floor with (4) cross braces facing up (**figure 2**).
- b) Position the opposing side frame onto cross braces, aligning holes (**figure 3**).
- c) Thread into the ends of 3/4" cross braces, hand tighten.



STEP 4:

- a) Insert (4) casters into bottom of side frames. Make sure the holes in the casters line up with the holes in the frame (**figure 4**).
- b) Align 1" diameter cross brace with bottom hole of side frame and thread 3/8"-16 x 1 3/4" bolts through frame and into end of 1" cross brace (**figure 5**).

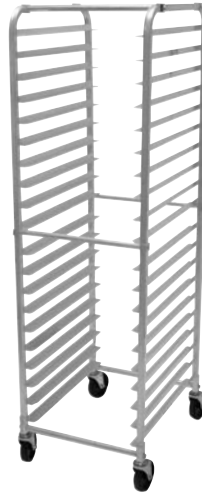


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STEP 5:

- a) Stand rack up right on flat level surface.
- b) Make sure all casters are touching surface.
- c) Firmly tighten all bolts.

**DO NOT OVER TIGHTEN TO
AVOID STRIPPED THREADS.**



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